

(10) **Patent No.:** US 9,324,975 B2
(45) **Date of Patent:** Apr. 26, 2016

- H01L 2224/32225; H01L 2924/19041; H01L 23/576; H01L 2924/14; H01L 2924/15165; H01L 2924/15174; H01M 10/4257; H01M 10/052; H01M 2/1066; H01M 10/0436

- See application file for complete search history.

- (56)
- References Cited**

- U.S. PATENT DOCUMENTS

- | | | | | |
|--------------|------|---------|-----------------------|---------|
| 6,492,058 | B1 * | 12/2002 | Watanabe et al. | 429/121 |
| 7,528,573 | B2 * | 5/2009 | Hong et al. | 320/112 |
| 2003/0175560 | A1 * | 9/2003 | Kim et al. | 429/7 |
| 2003/0224223 | A1 * | 12/2003 | Edwards | 429/7 |
| 2005/0194453 | A1 * | 9/2005 | Conner et al. | 235/492 |
| 2005/0197169 | A1 * | 9/2005 | Son | 455/572 |
| 2006/0051678 | A1 * | 3/2006 | Kim et al. | 429/246 |
| 2006/0076923 | A1 * | 4/2006 | Eaves | 320/112 |
| 2006/0147792 | A1 * | 7/2006 | Nelson et al. | 429/65 |
| 2009/0121020 | A1 * | 5/2009 | Gallagher et al. | 235/438 |
| 2009/0286150 | A1 | 11/2009 | Nelson et al. | |

- FOREIGN PATENT DOCUMENTS

- KR 10-20070035877 4/2007

- (Continued)

- ## OTHER PUBLICATIONS

- Office Action dated Aug. 26, 2011 for corresponding KR Application No. 10-2008-0120928.

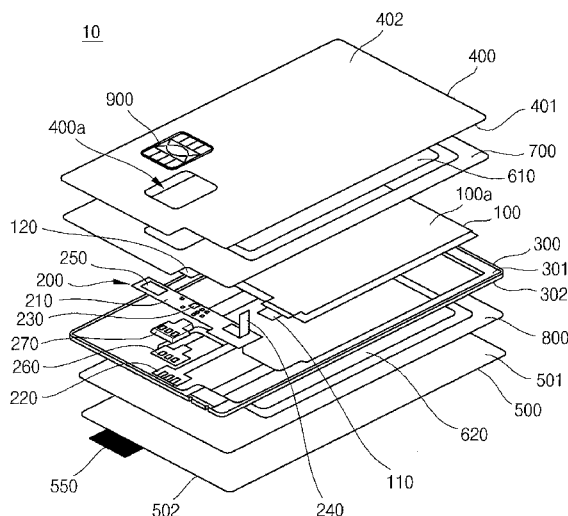
- Primary Examiner — Yelena G Gakh
(74) Attorney, Agent, or Firm — Knobbe, Martens, Olson &
Bear, LLP

- (57) **ABSTRACT**

- Disclosed is a card type battery that has both functions of a smart card and a battery. The card battery can prevent a short caused by contact with an external device, reduce a total thickness of the battery and improve bonding strength between internal elements of the battery.

- 14 Claims, 5 Drawing Sheets**

- CPC H01L 2924/10253; H01L 2224/73265;



(56)	References Cited	KR	10 20080036739	4/2008
		KR	10-20080039093	5/2008
		KR	10 20080069376	7/2008
	FOREIGN PATENT DOCUMENTS			
KR	1020070038148	4/2007	* cited by examiner	

FIG 1

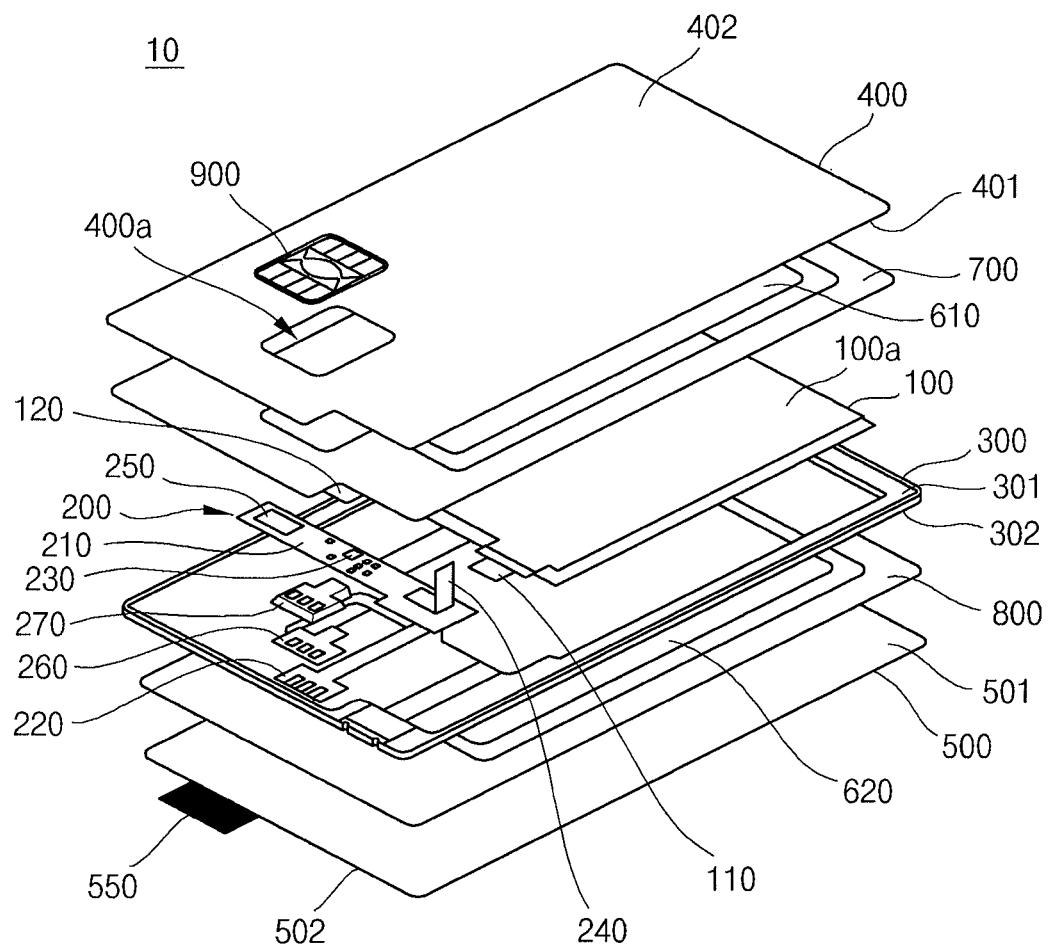


FIG. 2

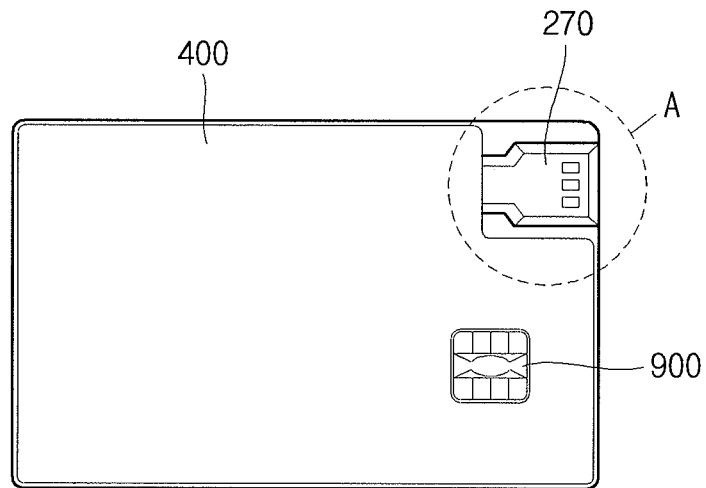


FIG. 3

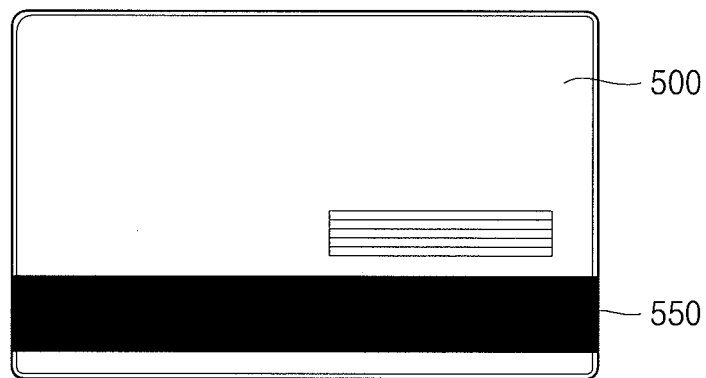


FIG. 4

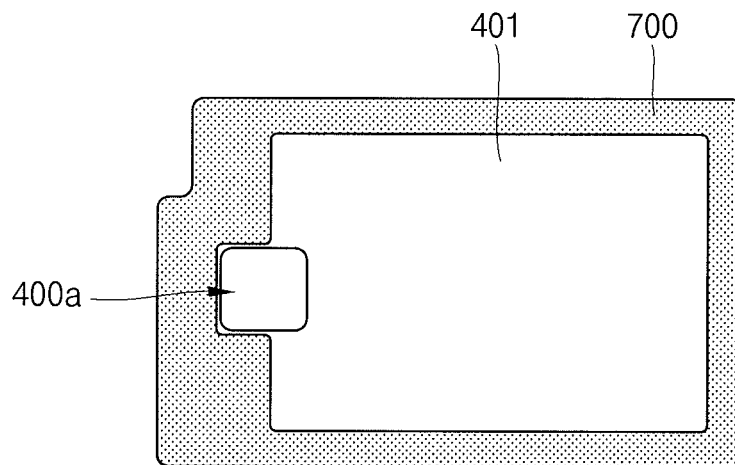


FIG. 5

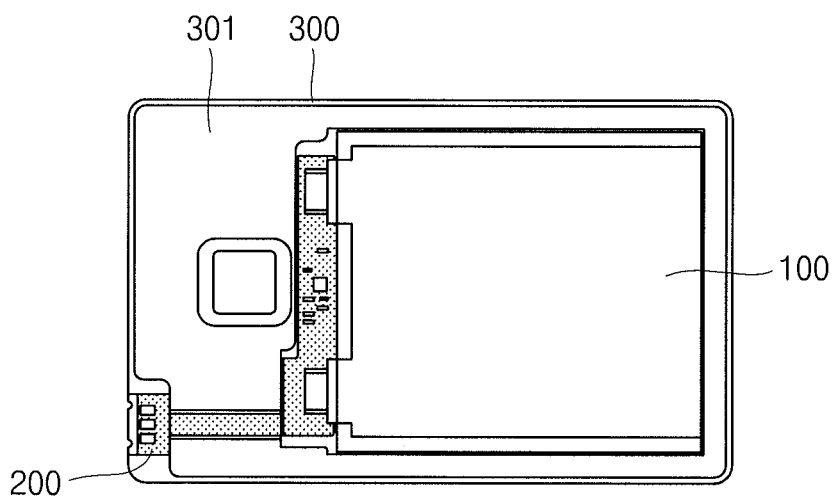


FIG. 6

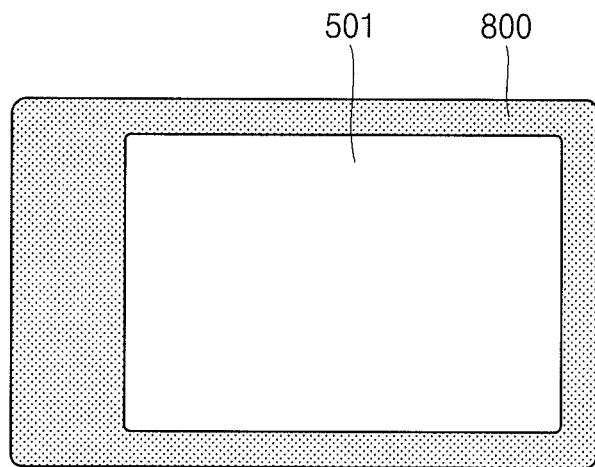


FIG. 7

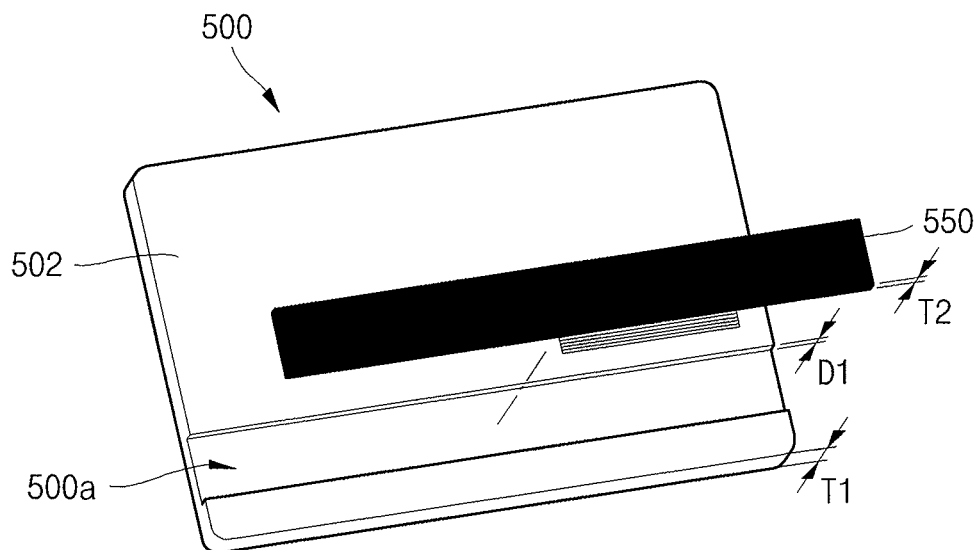


FIG. 8

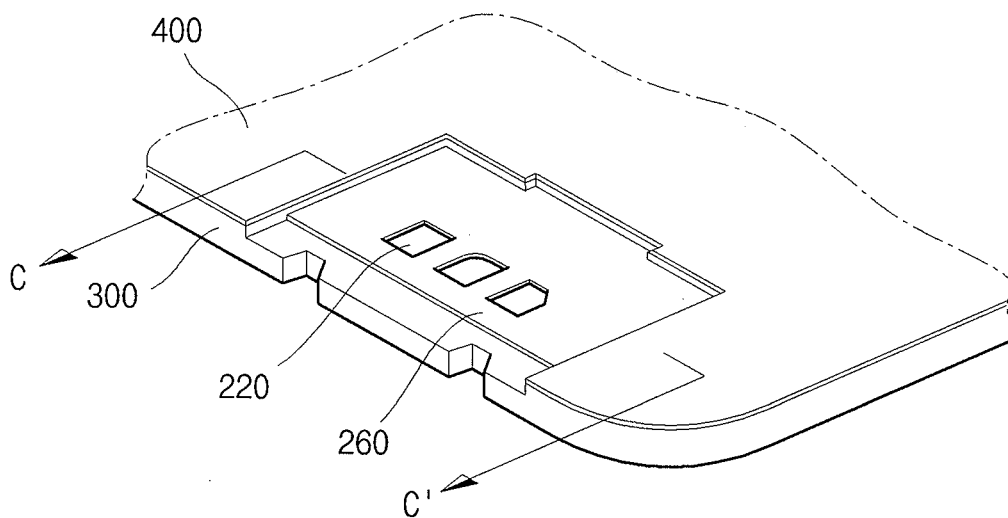
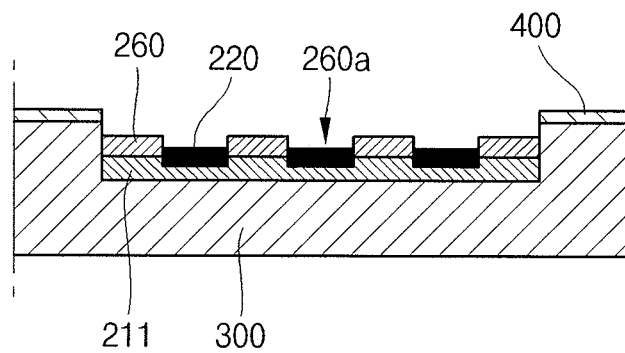


FIG. 9



1

CARD BATTERY HAVING SMART CARD FUNCTIONS

CLAIM FOR PRIORITY

This application is based on and claims priority to Korean Patent Application No. 10-2008-0120928 filed on Dec. 2, 2008 in the Korean Intellectual Property Office (KIPO), the entire contents of which are hereby incorporated by reference.

BACKGROUND

1. Field

The present invention relates to a battery, and more particularly, to a card type battery that has both functions of a smart card and a battery.

2. Description of the Related Art

Generally, a smart card has been indispensably and widely used to store, retrieve and process information in the fields of finance, transaction, traffic, ID card and security. The smart card is usually made in a size that can be put in a wallet.

In addition, a rechargeable battery is used in most of electronic devices. A user often carries a spare rechargeable battery when the user carries many portable devices. Therefore, in order to reduce volume and weight of the battery, lightweight and small-sized rechargeable batteries have been developed.

In the card type battery having both functions of battery and smart card that are indispensable in present-day life, the card type battery should have a small size and stability for practical use thereof.

SUMMARY

An object of the present invention is to provide a card battery that can function as both of a smart card and a battery.

Another object of the present invention is to provide a card battery that can prevent a charging/discharging terminal from being shorted due to contact with an external device.

A still another object of the present invention is to provide a card battery that can reduce a size thereof by reducing a thickness of an outer cover.

A further still another object of the present invention is to provide a card battery that can prevent bonding strength between internal elements from being weakened when the battery is bent.

Additional advantages, objects and features of the invention will be set forth in part in the description which follows and in part will become apparent to those having ordinary skill in the art upon examination of the following or may be learned from practice of the invention.

According to one aspect of the present invention, there is provided a card battery, which comprises: a bare cell including first and second electrode plates and a separator; a protection circuit module electrically coupled to the bare cell; a frame receiving the bare cell and protection circuit module; a first cover provided on the frame; and a second cover provided under the frame, where the protection circuit module includes a substrate, a protection circuit unit provided on the substrate and a charging/discharging terminal that is provided on the substrate and electrically coupled to the protection circuit unit, and an upper surface of the charging/discharging terminal may be lower than an upper surface of the first cover.

According to another aspect of the present invention, there is provided a card battery having a smart card function, which comprises: a bare cell including first and second electrode

2

plates and a separator; a protection circuit module electrically coupled to the bare cell; a frame receiving the bare cell and protection circuit module; a first cover, provided on the frame, being made of metal; and a second cover, provided under the frame, being made of metal, where a magnetic groove may be formed on an outer surface of the first or second cover in a direction of a long edge of the cover.

According to a still another aspect of the present invention, there is provided a card battery, which comprises: a bare cell including first and second electrode plates and a separator; a protection circuit module electrically coupled to the bare cell; a frame receiving the bare cell and protection circuit module; a first cover provided on the frame; a second cover provided under the frame; and a first thermal bonding layer provided between an edge of an inner surface of the first cover and an edge of a first surface of the frame.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, features and advantages of the present invention will be more apparent from the following detailed description taken in conjunction with the accompanying drawings, in which:

FIG. 1 is an exploded perspective view illustrating a card battery according to one exemplary embodiment of the present invention;

FIG. 2 is a front view illustrating the card battery;

FIG. 3 is a rear view illustrating the card battery;

FIGS. 4 to 6 are partial views illustrating the card battery; and

FIG. 7 is a rear view illustrating a card battery according to another exemplary embodiment of the present invention; and

FIGS. 8 and 9 are respectively perspective and sectional views illustrating a terminal part of the card battery.

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

Hereinafter, preferred embodiments of the present invention will be described in detail with reference to the accompanying drawings. The aspects and features of the present invention and methods for achieving the aspects and features will be apparent by referring to the embodiments to be described in detail with reference to the accompanying drawings. However, the present invention is not limited to the embodiments disclosed hereinafter, but can be implemented in diverse forms. The matters defined in the description, such as the detailed construction and elements, are nothing but specific details provided to assist those of ordinary skill in the art in a comprehensive understanding of the invention, and the present invention is only defined within the scope of the appended claims. In the entire description of the present invention, the same drawing reference numerals are used for the same elements across various figures.

FIG. 1 is an exploded perspective view illustrating a card battery 10 according to one exemplary embodiment of the present invention and FIGS. 2 and 3 are respectively front and rear views illustrating the card battery 10.

Referring to FIGS. 1 to 3, the card battery 10 includes a bare cell 100, a protection circuit module 200, a frame 300, a first cover 400, a second cover 500 and an IC chip 900. In addition, the card battery 10 may further include double-coated adhesive layers 610 and 620 and thermal bonding layers 700 and 800.

The bare cell 100 includes an electrode assembly (not shown) and a pouch 100a surrounding the electrode assembly. The electrode assembly includes a first electrode plate

(not shown), a second electrode plate (not shown) and a separator (not shown). The electrode assembly is formed by interposing the separator between the first and second electrode plates and winding them together in a jelly-roll type. The protection circuit module **200** is provided on the bare cell **100** in the direction of first and second electrode tabs **110** and **120**. The protection circuit module **200** is formed by electrically coupling a protection circuit unit **230** to a charging/discharging terminal **220** on a substrate **210** through a conductive metal pattern. The protection circuit module **200** includes first and second lead plates **240** and **250** that are electrically coupled to the first and second electrode tabs **110** and **120** respectively. The substrate **210** is formed of a flexible printed circuit board (FPCB). A thickness of the substrate **210** is about 0.1 mm. Therefore, a thickness of the bare cell **100** can be significantly reduced. The charging/discharging terminal **220** may be provided at a short edge of the bare cell **100**, but may be provided at a long edge of the bare cell **100** according to a structure of the substrate **210**. In the embodiment, there will be explained a case where the charging/discharging terminal **220** is provided at the short edge of the card battery **10**. An 'A' region including the charging/discharging terminal **220** may be referred as a terminal part. The terminal part will be explained in detail later.

The bare cell **100** and protection circuit module **200** are seated on the frame **300**. The frame **300** is a framework of a structure of the bare cell **100** and keeps appearance of the bare cell **100**. The frame **300** has a rectangular shape and includes a groove in the middle thereof to receive the bare cell **100** and protection circuit module **200**. The frame **300** includes a first surface **301** and a second surface **302** opposite to the first surface **301**, where the charging/discharging terminal **220** is provided on the first surface **301**.

First and second covers **400** and **500** are respectively provided on/under the frame **300**. The first and second covers **400** and **500** are made of metal, desirably, stainless steel. The first cover **400** includes an inner surface **401** facing the bare cell **100** and an outer surface **402** opposite to the inner surface **401**. The second cover **500** includes an inner surface **501** facing the bare cell **100** and an outer surface **502** opposite to the inner surface **501**.

The first cover **400** and bare cell **100** may be bonded and combined with together by the double-coated layer **610** interposed between the inner surface **401** of the first cover **400** and bare cell **100**. In addition, the second cover **500** and bare cell **100** may be combined with together by the double-coated adhesive layer **620** interposed between the inner surface **501** of the second cover **500** and bare cell **100**.

In this time, the first thermal bonding layer **700** may be interposed between an edge of the first surface **301** of the frame **300** and an edge of the inner surface **401** of the first cover **400**. In addition, the second thermal bonding layer **800** may be interposed between an edge of the second surface **302** of the frame **300** and an edge of the inner surface **501** of the second cover **500**, which will be explained in detail referring to FIGS. 4 to 6.

FIGS. 4 to 6 are partial views illustrating the card battery **10**.

Referring to FIG. 1 and FIGS. 4 to 6, the first thermal bonding layer **700** is interposed between an edge of the first surface **301** of the frame **300** and an edge of the inner surface **401** of the first cover **400**.

The first thermal bonding layer **700** is preliminarily attached to the edge of the inner surface **401** of the first cover **400** at a temperature of about 80° C. Then, the first cover **400** is attached to the frame **300** at a temperature of about 100 to

120° C. when the inner surface **401** of the first cover **400** is combined with the first surface **301** of the frame **300**.

The first thermal bonding layer **700** may be formed by coating an adhesive such as polyester, polyamide, urethane and polyolefin on a base material such as polyethylene terephthalate, nylon, polyvinyl chloride and thermoplastic polyurethane.

As described above, the first cover **400** is combined with the bare cell **100** by the double-coated layer **610** interposed between the inner surface **401** of the first cover **400** and bare cell **100**. However, in the structure combined only by the double-coated adhesive layer **610**, bonding strength between the first cover **400** and bare cell **100** is weakened when the bare cell **100** is bent or twisted. Accordingly, the first cover **400** and bare cell **100** may be separated from each other.

Accordingly, the edge of the inner surface **401** of the first cover **400** may be strongly attached to the edge of the first surface of the frame **300** by the first thermal bonding layer **700**. The first thermal bonding layer **700** has excellent adhesive strength compared than the double-coated adhesive layer **610**. Therefore, the first thermal bonding layer **700** can prevent the first cover **400** from being separated from the frame **300** when the card battery **10** is bent or twisted. Accordingly, the first cover **400** and bare cell **100** can be strongly combined with each other.

In addition, the second thermal bonding layer **800** may be further provided between the edge of the inner surface **501** of the second cover **500** and the edge of the second surface **302** of the frame **300**.

The second thermal bonding layer **800** is preliminarily attached to the edge of the inner surface **501** of the second cover **500** at a temperature of about 80° C. Then, the second cover **500** is attached to the frame **300** at a temperature of about 100 to 120° C. when the inner surface **501** of the second cover **500** is combined with the second surface **302** of the frame **300**.

The second thermal bonding layer **800** may be formed by coating an adhesive such as polyester, polyamide, urethane and polyolefin on a base material such as polyethylene terephthalate, nylon, polyvinyl chloride and thermoplastic polyurethane.

As described above, the second cover **500** is combined with the bare cell **100** by the double-coated adhesive layer **620** interposed between the inner surface **501** of the second cover **500** and bare cell **100**. However, in the structure combined only by the double-coated adhesive layer **620**, bonding strength between the second cover **500** and bare cell **100** is weakened when the bare cell **100** is bent or twisted. Accordingly, the second cover **500** and bare cell **100** may be separated from each other.

Accordingly, the edge of the inner surface **501** of the second cover **500** may be strongly attached to the edge of the second surface **302** of the frame **300** by the second thermal bonding layer **800**. The second thermal bonding layer **800** has excellent adhesive strength compared than the double-coated adhesive layer **620**. Therefore, the second thermal bonding layer **800** can prevent the second cover **500** from being separated from the frame **300** when the card battery **10** is bent or twisted. Accordingly, the second cover **500** and bare cell **100** can be strongly combined with each other.

Referring to FIGS. 1 to 3, the first cover **400** is provided with a chip hole **400a** to install an IC chip **900**. The IC chip **900** is connected to the substrate **210** of the protection circuit module **200** through the chip hole. The protection circuit module **200** functions as a safety device to prevent ignition

5

and explosion of the bare cell **100** and also functions as a main board to operate and process information with the IC chip **900**.

The card provided with the IC chip **900** may be referred to as an IC card or smart card. The IC card has the same size as a general credit card and IC (Integrated circuit) memory. The IC card may further include a microprocessor, etc. The IC card has various intelligent functions in addition to information storage function. The IC card has a large storage capacity compared than a conventional magnetic card. The IC card can be used in most cards for various functions such as finance, traffic, ID card and security.

The card battery **10** can function as a smart card to store and process information and also function as a battery to supply power to an external electronic device. In the drawings, the IC chip **900** is shown to be provided on the first cover **400**. However, the IC chip **900** may be provided on the second cover **500**.

The thickness of the above described card battery **10** is 0.7 to 0.8 mm that is almost the same as a general credit card.

A magnetic strip **550** may be further provided on the second cover **500** separately from the IC chip **900**. The magnetic strip **550** can also store information. However, the storage capacity of the magnetic strip **550** is very small compared than the IC chip **900**. However, private information of a card owner can be separately stored in the magnetic strip **550** in addition to the IC chip **900**.

A method of forming the magnetic strip **550** on the second cover **500** will be explained in detail below.

FIG. **7** is a rear view illustrating a card battery **10** according to another exemplary embodiment of the present invention.

Referring to FIG. **7**, the card battery **10** further includes a magnetic strip **550** on an outer surface **502**. The magnetic strip **550** is formed by coating magnetic material on plastic and storing desired information thereon.

A magnetic groove **500a** having predetermined depth and width is formed from one short edge of the second cover **500** to the other short edge along a long edge thereof on the outer surface of the second cover **500**.

The second cover **500** is formed of metal, more particularly, stainless steel. Accordingly, a groove having desired depth and width can be formed by various etching methods. A depth **D1** of the magnetic groove **500a** may be less than 50% of a thickness **T1** of the second cover **500**. When the depth **D1** of the magnetic groove **500a** is more than 50% of the thickness **T1** of the second cover **500**, a portion of the second cover **500** provided with the magnetic groove **500a** becomes very thin. Accordingly, the portion of the magnetic groove **500a** may be broken when external stress is applied thereto.

The magnetic strip **550** is provided in the magnetic groove **500a** of the second cover **500**. A thickness (**T2**) of the magnetic strip **550** is the same as the depth **D1** of the magnetic groove **500a**. Accordingly, the magnetic strip **550** is not projected out of the second cover **500**.

Thus, installation space of the magnetic strip **550** in the card battery **10** is reduced, thereby allowing the card battery **10** to be slimmed.

The magnetic strip **550** may be formed also on the first cover **400**. When the magnetic strip **550** is provided on the first cover **400**, the structure and function thereof are the same as the case where the magnetic strip **550** is provided on the second cover **500**.

Referring to FIGS. **1** to **3**, the protection circuit module **200** may further include a terminal part (A) provided on the short edge of the card battery **10**. The terminal part may include a portion of the substrate **210**, the charging/discharging terminal **220** and the insulation layer **260** that are located on the

6

short edge of the card battery **10**. In addition, the terminal part may further include an openable terminal cover **270**. The terminal part will be explained in detail below.

FIGS. **8** and **9** are respectively perspective and sectional views illustrating the terminal part.

Referring to FIGS. **8** and **9** with FIG. **1**, the terminal part may further include a terminal substrate **211**, a charging/discharging terminal **220** and an insulation layer **260** that are located on a short edge of the card battery **10**. In addition, the terminal part may further include an openable terminal cover **270**.

One side of the flexible printed circuit board, that is, the substrate **210** of the protection circuit module **200** is extended to the short edge of the frame **300**. A rectangular portion of the board located at the short edge of the frame **300** is referred to as a terminal substrate **211** for convenience of explanation. The terminal substrate **211** is made of the same material as the substrate **210** of the protection circuit module **200** and merely means the substrate **210** located at the terminal part as described above.

The protection circuit module **200** is provided on the terminal substrate **211**. The charging/discharging terminal **220** is electrically coupled to a conductive metal pattern provided on the terminal substrate **211**. The protection circuit module **200** can supply power to an electronic device using the card battery **10** by being coupled thereto. A lower surface of the charging/discharging terminal **220** is provided on the terminal substrate **211**, thereby allowing the entire thickness of the charging/discharging terminal **220** to be exposed to the outside. In addition, only an upper surface of the charging/discharging terminal **220** may be opened inside the terminal substrate **211**, or only a portion of a side surface of the charging/discharging terminal **220** and an upper surface thereof may be opened according to design choice such as material, thickness and manufacturing process of the terminal substrate **211**. In the embodiment, there will be explained the card battery **10** in which the portion of the side surface of the charging/discharging terminal **220** and the upper surface thereof are opened on the terminal substrate **211**.

The upper surface of the charging/discharging terminal **220** is formed to be lower than the upper surface of the first cover **400**. The charging/discharging terminal **220** is formed to be lower than the first cover, thereby preventing the charging/discharging terminal **220** from being shorted by undesired contact with external metals. When the upper or side surface of the charging/discharging terminal **220** is formed to be opened on the terminal substrate **211**, the charging/discharging terminal **220** may be contacted to external metals in addition to the electronic device. This may cause a short. Accordingly, durability degradation, ignition and explosion of the battery may be caused. Therefore, short of the card battery **10** can be significantly prevented by reducing probability of contact between the charging/discharging terminal **220** and external metals through forming the charging/discharging terminal **220** to be lower than the first cover **400**.

In addition, the insulation layer **260** may be provided around the charging/discharging terminal **220**. More particularly, the insulation layer **260** is provided to surround the side surface of the charging/discharging terminal **220**. A terminal hole **260a** may be formed at a position corresponding to the upper surface of the charging/discharging terminal **220**. The charging/discharging terminal **220** may be located in the terminal hole **260a**. The insulation layer **260** may be attached to the terminal substrate **211** with a step difference higher than the charging/discharging terminal **220**.

The step difference of the insulation layer **260** is higher than the charging/discharging terminal **220**, thereby better

preventing the charging/discharging terminal 220 from being shorted by undesired contact with external metals.

In other words, the insulation layer 260 is contacted on the terminal substrate 211 with the step difference higher than the charging/discharging terminal 220. Then, even if the charging/discharging terminal 220 is contacted to the external metal, the metal is contacted to the insulation layer 260 instead of the charging/discharging terminal 220. Thus, possibility of short of the card battery 10 is significantly reduced.

A terminal cover 270 may be further provided on the insulation layer 260. The terminal cover 270 protects the charging/discharging terminal 220 with the insulation layer 260. The terminal cover 270 can be opened or closed. Thus, the terminal cover 270 may be opened when the terminal part is connected to the electronic device. Or, the terminal cover 270 may be closed when the user carries the card battery 10 or uses it as a card.

As described above, the card battery of the present invention produces the following effects.

First, the card battery can function as both of the smart card and battery.

Second, the card battery can prevent short caused by contact with an external device.

Third, a total thickness of the card battery is reduced.

Fourth, bonding strength between internal elements is enhanced.

It should be understood by those of ordinary skill in the art that various replacements, modifications and changes in the form and details may be made therein without departing from the spirit and scope of the present invention as defined by the following claims. Therefore, it is to be appreciated that the above described embodiments are for purposes of illustration only and are not to be construed as limitations of the invention.

What is claimed is:

1. A card battery having a smart card function, comprising:
a battery cell, wherein the battery cell is a bare cell comprising first and second electrode tabs, an electrode assembly, and a pouch surrounding the electrode assembly;
a protection circuit module comprising first and second lead plates respectively electrically coupled to the first and second electrode tabs of the battery cell;
a frame receiving the battery cell and protection circuit module;
a first cover provided on the frame;
a second cover provided under the frame; and
an IC chip is provided on the first or second cover and connected to the protection circuit module,
wherein the protection circuit module comprises:
a substrate;
a protection circuit unit provided on the substrate; and
a charging/discharging terminal that is provided on the substrate and electrically coupled to the protection circuit unit,
wherein an upper surface of the charging/discharging terminal is lower than an upper surface of the first cover,
wherein the protection circuit module operates and processes information with the IC chip,
wherein the protection circuit module further comprises an insulation layer provided on the substrate and abuts the side surface of the charging/discharging terminal,
wherein the upper surface of the charging/discharging terminal is lower than an upper surface of the insulation layer,

wherein the protection circuit module comprises a terminal cover configured to be opened when the charging/discharging terminal is connected to an electronic device,
wherein the electrode assembly comprises:

a first electrode plate;
a second electrode plate; and
a separator, and

wherein the electrode assembly is formed by interposing the separator between the first and second electrode plates and winding them together in a jelly-roll type.

2. The card battery of claim 1, wherein the substrate is formed of a flexible printed circuit board (FPCB).

3. The card battery of claim 1, wherein a magnetic strip is provided on the first or second cover, wherein the magnetic strip is configured to store information.

4. The card battery of claim 1, wherein a double-coated adhesive layer is provided between the battery cell and the first cover, and between the battery cell and the second cover respectively.

5. The card battery of claim 1, wherein a terminal hole is formed at a position corresponding to the upper surface of the charging/discharging terminal.

6. A card battery having a smart card function, comprising:
a battery cell, wherein the battery cell is a bare cell comprising an electrode assembly and a pouch surrounding the electrode assembly;

a protection circuit module electrically coupled to the battery cell;

a frame receiving the battery cell and protection circuit module;

a first cover, provided on the frame, being made of metal;
a second cover, provided under the frame, being made of metal; and

an IC chip is provided on the first or second cover and connected to the protection circuit module,

wherein a groove is formed on an outer surface of the first or second cover in a direction of a long edge of the cover, wherein the protection circuit module operates and processes information with the IC chip,
wherein a magnetic strip is seated in the groove,
wherein the protection circuit module comprises:

a substrate;
an insulation layer;
a charging/discharging terminal; and

a terminal cover configured to be opened when the charging/discharging terminal is connected to an electronic device,

wherein the upper surface of the charging/discharging terminal is lower than an upper surface of the insulation layer,

wherein the electrode assembly comprises:

a first electrode plate;
a second electrode plate; and
a separator, and

wherein the electrode assembly is formed by interposing the separator between the first and second electrode plates and winding them together in a jelly-roll type.

7. The card battery of claim 6, wherein the first or second cover is formed of stainless steel.

8. The card battery of claim 6, wherein the depth of the groove is the same as a thickness of the magnetic strip.

9. The card battery of claim 6, wherein the protection circuit module further comprises:

a protection circuit unit provided on the substrate;
the charging/discharging terminal, provided on the substrate, being located at one side of the card battery;

9

a first lead plate, provided on the substrate, being electrically coupled to the first tab of the battery cell; and
 a second lead plate, provided on the substrate, being electrically coupled to the second tab of the battery cell.

10. The card battery of claim 9, wherein the substrate is formed of a flexible printed circuit board.

11. A card battery having a smart card function, comprising:

a battery cell, wherein the battery cell is a bare cell comprising an electrode assembly and a pouch surrounding the electrode assembly;

a protection circuit module electrically coupled to the battery cell;

a frame receiving the battery cell and protection circuit module;

a first cover provided on the frame;

a second cover provided under the frame;

a first thermal bonding layer provided between an edge of an inner surface of the first cover and an edge of a first surface of the frame; and

an IC chip is provided on the first or second cover and connected to the protection circuit module,

wherein the protection circuit module operates and processes information with the IC chip,

wherein the protection circuit module comprises:

a substrate;

an insulation layer;

a charging/discharging terminal; and

a terminal cover configured to be opened when the charging/discharging terminal is connected to an electronic

10

device, wherein the upper surface of the charging/discharging terminal is lower than an upper surface of the insulation layer,

wherein the electrode assembly comprises:

a first electrode plate;

a second electrode plate; and

a separator, and

wherein the electrode assembly is formed by interposing the separator between the first and second electrode plates and winding them together in a jelly-roll type.

12. The card battery of claim 11, further comprising a second thermal bonding layer provided between an edge of an inner surface of the second cover and an edge of a second surface of the frame.

13. The card battery of claim 11, wherein a double-coated adhesive layer is provided between the battery cell and the first cover, and between the battery cell and the second cover respectively.

14. The card battery of claim 11, wherein the protection circuit module further comprises:

a protection circuit unit provided on the substrate;

the charging/discharging terminal, provided on the substrate, being located at one side of the card battery;

a first lead plate, provided on the substrate, being electrically coupled to the first tab of the battery cell; and

a second lead plate, provided on the substrate, being electrically coupled to the second tab of the battery cell.

* * * * *